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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN BOTH INCHES & MILLIMETERS UNLESS OTHERWISE NOTED TOLERANCES: LINEAR: XX= $.02^{\circ}$ XXX= $\frac{+}{-}.010^{\circ}$ ANGULAR: $\frac{+}{-}1$ Degree	FINISH:	SK 3-8-ID RD FL [X	X] 3W Assemble	d
DO NOT SCALE DRAWING DEBUR AND BREAK SHARP EDGES	MATERIAL:	Part #		REVISION
DRAWN DATE: 6/16/17	Drawn By: MWR	SCALE: NTS	SHEET 2 OF 3	KLYBION

ITEM NO.	PART NUMBER	DESCRIPTION	
1	276	5" Round w/ 1.18" CH	
2	MP Crossbar Round	4.75" Round Crossbar .080" Material Thickness Zinc Plated Steel	
3	MP Plate HB	Monopoint Plate for Half Ball for MP Crossbar 2.82" L x 1.650" W x .075" Material Thickness Half Ball Opening for #35,#34 and #147 Tapped 8/32" Hole Zinc Plated Steel	1
4	MP Swivel Clip	Mono Point Swivel Retaining Clip for MP- Plate HB Spring Steel	
5	#237	.875" Hole Bushing .945" W x.750" I.D. x .250" H .063" Max Panel Thickness	1
6	#34ADJ	3/8" IP Slip Half Ball Bright Casting	1
7	#ADJ-SS	1/4" -20 Short (.350" Long) Socket Set Screw w/.125" DIA Point & 1/8" Allen Hex Head Pin for ADJ Series Half Balls	1
8	#SSS	1/4" -20 Socket Set Screw w/.125 DIA &1/8" Allen Hex Head Pin for ADJ Series Half Balls	1
9	183	8/32" x 1/4" Philip Head Ext Sems Steel Zinc Screw	
10	Magnet	#6 & #8 Magnet	2
11	271	6/32" x 1/4" L Flat Head Philips Machine Screw	2
12	49-1.5	1/4" IP Nipple 1.5" L	[XX]
13	#25	1/4" IP x 11/16 O.D. x 1/8" Thick Zinc Plated	1
14	[36] Stem 3-8IP I.D. PH	36" Stem 3/8" IP w- 1/4" IP ID Thread on Bottom. Pin Hole on Top	1
15	18 AWG Single Conductor Wire	White, Black & Green. 42'' L Coiled into Kit	3
16	#32	8/32 Green Ground Screw	1
17	ADJ Tool Kit	Drill Bit 1/8" & Allen Wrench 1/8"	1
18	72B Wire Nut	Ideal 72B	3

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN BOTH INCHES & MILLIMETERS UNLESS OTHERWISE NOTED TOLERANCES: LINEAR: XX= .02" XXX= +0.010" ANGULAR: +1 Degree	FINISH:	TITLE:	Bill of Materials		
DO NOT SCALE DRAWING	MATERIAL:	Part #			
DEBUR AND BREAK SHARP EDGES					REVISION
DRAWN DATE: 6/16/17	Drawn By: MWR	SCALE: NTS		SHEET 3 OF 3	