

STEM 1/4" IP

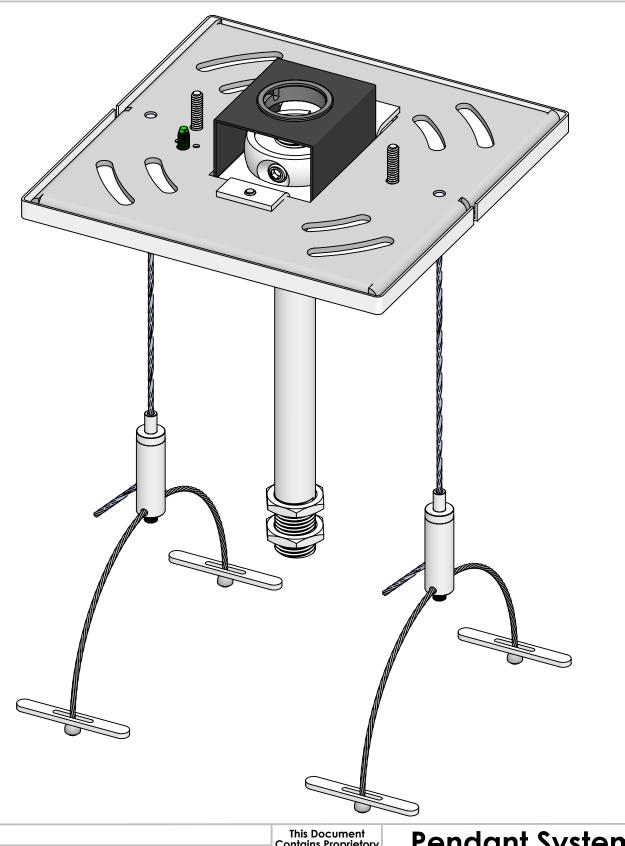
1/4" IPS .500"-.510" O.D. 18 T.P.I.

*45° SWIVEL

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN BOTH INCHES & FINISH: MILLIMETERS UNLESS OTHERWISE NOTED TOLERANCES: TITLE: MP15/[XX]-16 36PD SW1/4 ADJ TK LINEAR: XX= .02" XXX= -.010" ANGULAR: + 1 Degree DO NOT SCALE DRAWING MATERIAL: Part # DEBUR AND BREAK SHARP EDGES REVISION SCALE: NTS SHEET 1 OF 3 DRAWN DATE: 7/14/16 Drawn By: MWR



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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHE MILLIMETERS UNLESS OTHERWISE NOTED TOLERANCES: LINEAR: XX= .02" XXX=010" ANGULAR:1 Degree	S & FINISH:	MP15/[XX]-16 36PD SW1/4 ADJ TK Assembled			
DO NOT SCALE DRAWING	MATERIAL:	Part #			
DEBUR AND BREAK SHARP EDGES					REVISION
DRAWN DATE: 7/14/16	Drawn By: MWR	SCALE:1:1		SHEET 2 OF 3	

ITEM NO.	PART NUMBER	DESCRIPTION	
1	MP Crossbar	Crossbar 14 Gauge Zinc Plated Steel 4.8" L x 4.8" W x .075" Material Thickness. GS inserted	
2	#32	8/32 Green Ground Screw	1
3	MP Screws	6/32" x 3/4" Long Zinc Plated Flat Countersunk Head Machine Screw. Available with White, Black or Zinc Finished Heads	2
4	AC1-16-[XX]G HB	1/16" Cable w/60" HB End1/16" Galvanized Cable Fuse Cut with Die Cast #2 Half Ball Stop Available in 24", 36", 60", 120", 180", & 240" Lengths 7x7 Cable	2
5	243B SQ SL RM WHT	5"Flat Square Canopy W/1.25"CH, Slots & 2-RM 6/32 Holes	1
6	183	8/32" x 1/4" Philip Head Ext Sems Steel Zinc Screw	1
7	MP Swivel Clip	Mono Point Swivel Retaining Clip for MP-Plate HB Spring Steel	1
8	MP Plate HB	Monopoint Plate for Half Ball for MP Crossbar 2.82" L x 1.650" W x .075" Material Thickness Half Ball Opening for #35,#34 and #147 Tapped 8/32" Hole Zinc Plated Steel	1
9	#237	.875" Hole Bushing .945" W x.750" I.D. x .250" H .063" Max Panel Thickness	1
10	#SSS	1/4" -20 Socket Set Screw w/.125 DIA &1/8" Allen Hex Head Pin for ADJ Series Half Balls	1
11	#ADJ-SS	1/4" -20 Short (.350" Long) Socket Set Screw w/.125" DIA Point & 1/8" Allen Hex Head Pin for ADJ Series Half Balls	1
12	#25	1/4" IP x 11/16 O.D. x 1/8" Thick Zinc Plated	2
13	#35ADJ	1/4" IP Slip Half Ball Bright Casting	1
14	MGR-SE-TH w/36CAB PD	Side Exit Gripper w/Through Hole for Crosscable for 1/16" Cable. Allen Set Screw on Bottom. 1.395" H x .354" W	2
15	ADJ Tool Kit	Drill Bit 1/8" & Allen Wrench 1/8"	1

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN BOTH INCHES 8 MILLIMETERS UNLESS OTHERWISE NOTED TOLERANCES: LINEAR: XX= .02" XXX=010" ANGULAR: _ 1 Degree	FINISH:	Bill Of Materials			
DO NOT SCALE DRAWING	MATERIAL:	Part #			
DEBUR AND BREAK SHARP EDGES					REVISION
DRAWN DATE: 7/14/16	Drawn By: MWR	SCALE: NTS		SHEET 3 OF 3	