

**\*Reference Bill of Materials on Page 3**

STEM LENGTH WILL VARY. ORDER SEPARATELY  
MP-SW1/4 ID USED WITH STEM 1/4" IP O.D.-I.D.  
1/4" IPS .500"-.510" O.D. 18 T.P.I

**\*45° SWIVEL**

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN BOTH INCHES &  
MILLIMETERS UNLESS OTHERWISE NOTED TOLERANCES:

LINEAR: XX= .02" XXX=  $\pm .010"$  ANGULAR:  $\pm 1$  Degree

DO NOT SCALE DRAWING

DEBUR AND BREAK SHARP EDGES

DRAWN DATE: 5/16/17

FINISH:

MATERIAL:

Drawn By: MWR

TITLE:

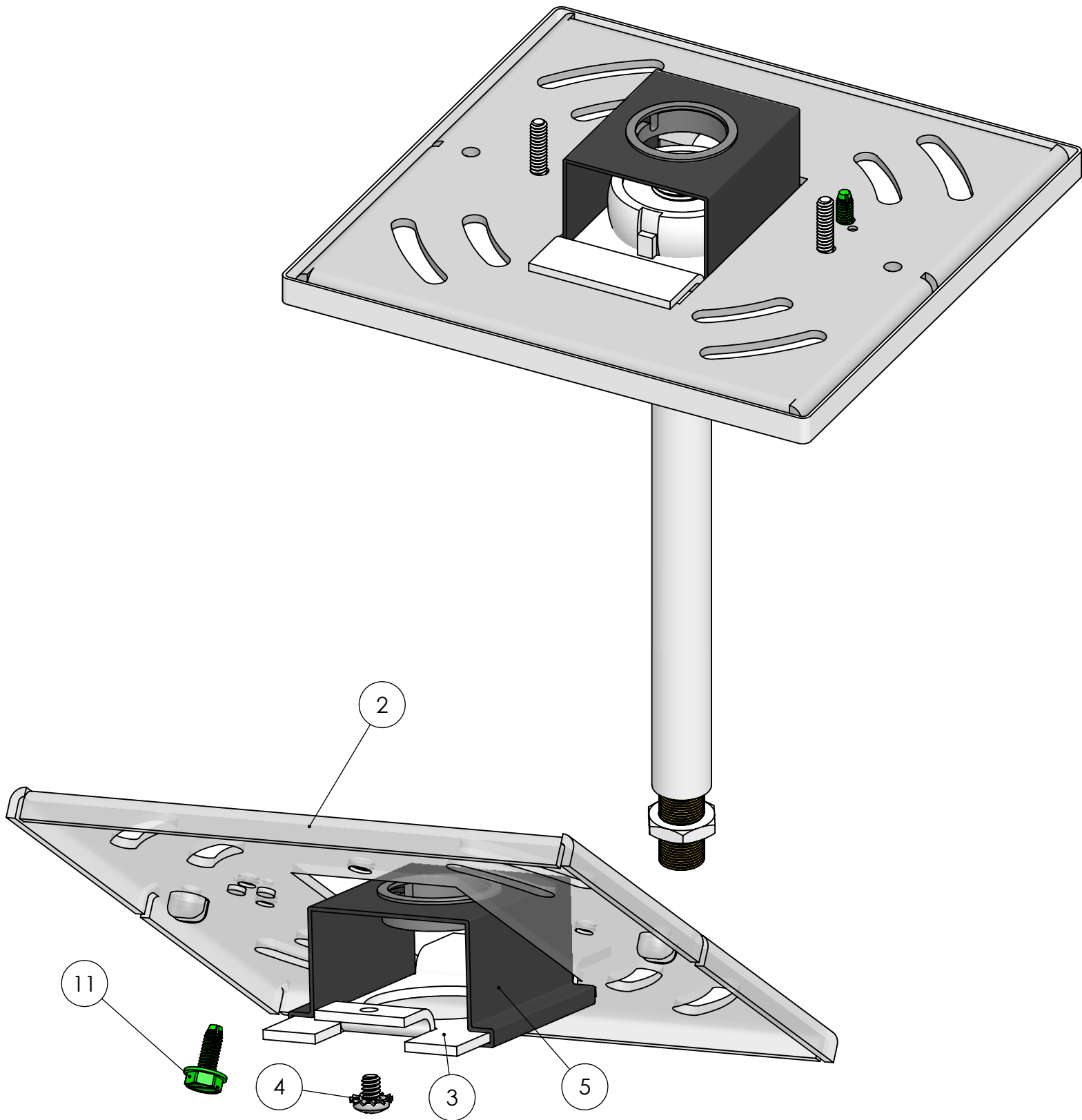
MP-SW1-4 ID

Part #

SCALE: NTS

SHEET 1 OF 3

REVISION



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FINISH:

TITLE:

MP-SW1-4 ID Assembled

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MATERIAL:

Part #

DEBUR AND BREAK SHARP EDGES

REVISION

DRAWN DATE: 5/16/17

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SCALE: NTS

SHEET 2 OF 3

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	243B SQ	5" Canopy w/1.250" CH	1
2	MP Crossbar	Crossbar 14 Gauge Zinc Plated Steel 4.8" L x 4.8" W x .075" Material Thickness. GS inserted	1
3	MP Plate HB	Monopoint Plate for Half Ball for MP Crossbar 2.82" L x 1.650" W x .075" Material Thickness Half Ball Opening for #35, #34 and #147 Tapped 8/32" Hole Zinc Plated Steel	1
4	183	8/32" x 1/4" Philip Head Ext Sems Steel Zinc Screw	1
5	MP Swivel Clip	Mono Point Swivel Retaining Clip for MP-Plate HB Spring Steel	1
6	#237	.875" Hole Bushing .945" W x .750" I.D. x .250" H .063" Max Panel Thickness	1
7	#35	1/4" IP Tap Half Ball	1
8	#60-1	1/8" IP Nipple 1" L	1
9	#133	1/8" IP x 9/16" O.D. x 1/8" Thick Zinc Plated	1
10	MP Screws	6/32" x 3/4" Long Zinc Plated Flat Countersunk Head Machine Screw. Available with White, Black or Zinc Finished Heads	2
11	#32	8/32 Green Ground Screw	1

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Bill of Materials

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MATERIAL:

Part #

DEBUR AND BREAK SHARP EDGES

REVISION

DRAWN DATE: 5/16/17

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SCALE: NTS

SHEET 3 OF 3