



**\*3/8" IPS (Iron Pipe Standard)**  
**Actual Outer Diameter is .625"-.635" (5/8")**  
**\*1/4" IPS Inner Diameter .500"-.510" (1/2")**

3/8" IPS Stems (Iron Pipe Standard)  
 .625" - .635" O.D. 1/8" Pin Hole x 1/4" IP Thread  
 18 Threads per Inch, 16 Gauge  
 Add Suffix WHT for White, BK for Black,  
 or Raw for Unfinished.

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN BOTH INCHES & MILLIMETERS UNLESS OTHERWISE NOTED TOLERANCES: LINEAR: XX= .02" XXX= $\pm .010"$ ANGULAR: $\pm 1$ Degree		FINISH:		TITLE: [XX] Stem 3-8IP I.D. PH	
DO NOT SCALE DRAWING		MATERIAL:		Part #	
DEBUR AND BREAK SHARP EDGES				REVISION	
DRAWN DATE: 6/12/17		Drawn By: MWR		SCALE: NTS	
				SHEET 1 OF 1	