



**\*1/2" IPS (Iron Pipe Standard)  
Actual Outer Diameter is  
.800"-.810" (3/4")**

**\*6", 9", & 12" ARE STANDARD STOCK SIZES**

1/2"IPS Stems (Iron Pipe Standard)  
.800" – .810"O.D. 3/4" x 3/4" Thread  
14 Threads per Inch ,16 Gauge  
Add Suffix WHT for White, BK for Black , or Raw for Unfinished. Add PH for 1/8" Pin Hole for Adjustable Field Cut System

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN BOTH INCHES & MILLIMETERS UNLESS OTHERWISE NOTED TOLERANCES: LINEAR: XX= .02" XXX= $\pm .010"$ ANGULAR: $\pm 1$ Degree		FINISH:		TITLE: [XX] Stem 1-2IP	
DO NOT SCALE DRAWING		MATERIAL:		Part #	
DEBUR AND BREAK SHARP EDGES				REVISION	
DRAWN DATE: 7/8/16		Drawn By: MWR		SCALE: NTS SHEET 1 OF 1	