

STEM LENGTH WILL VARY. ORDER SEPARATELY C545 TR ID ADJ TK USED WITH STEM 3/8" IP I.D. 3/8" IPS .625"-.635" O.D. 18 T.P.I.

*45° SWIVEL

DO NOT SCALE DRAWING

DEBUR AND BREAK SHARP EDGES

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN BOTH INCHES & MILLIMETERS UNLESS OTHERWISE NOTED TOLERANCES:

LINEAR: XX= .02" XXX= -.010" ANGULAR: + 1 Degree

MATERIAL:

Part #

TITLE:

C545 TR ID ADJ TK

REVISION

DRAWN DATE: 9/12/17

Drawn By: MWR

SHEET 1 OF 2

SCALE: NTS

ITEM NO.	PART NUMBER	DESCRIPTION		
1	#46	5" DIA x 1.4" H White 1.25" Center Hole with side slots for #33		
2	#33	Swivel Crossbar for #34,#35 ,#147, & #272 ADJ Half Balls. 2" W x 4 7/8" L x 1 3/8" H x 14 Gauge		
3	#34ADJ	3/8" IP Slip Half Ball Bright Casting		
4	#ADJ-SS	1/4" -20 Short (.350" Long) Socket Set Screw w/.125" DIA Point & 1/8" Allen Hex Head Pin for ADJ Series Half Balls		
5	#SSS	1/4" -20 Socket Set Screw w/.125 DIA &1/8" Allen Hex Head Pin for ADJ Series Half Balls		
6	49-1	1/4" IP Nipple 1" L		
7	#25	1/4" IP x 11/16 O.D. x 1/8" Thick Zinc Plated		
8	#32	8/32 Green Ground Screw		
9	ADJ Tool Kit	Drill Bit 1/8" & Allen Wrench 1/8"		

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN BOTH INCHES & MILLIMETERS UNLESS OTHERWISE NOTED TOLERANCES: + + + + + + + + + + + + + + + + + + +	FINISH:	TITLE:	Bill of Materials	
DO NOT SCALE DRAWING	MATERIAL:	Part #	C545 TR ID ADJ TK	
DEBUR AND BREAK SHARP EDGES				PEVISION

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SCALE: NTS

SHEET 2 OF 2

DRAWN DATE: 9/12/17