

***Reference Bill Of Materials on Page 4**

**STEM LENGTH WILL VARY. ORDER SEPARATELY
 MP SW1/4 EX RD USED WITH STEM 1/4" IP
 1/4" IPS .500"-.510" O.D. 18 T.P.I.
 Add Suffix WHT for White or Bk for Black**

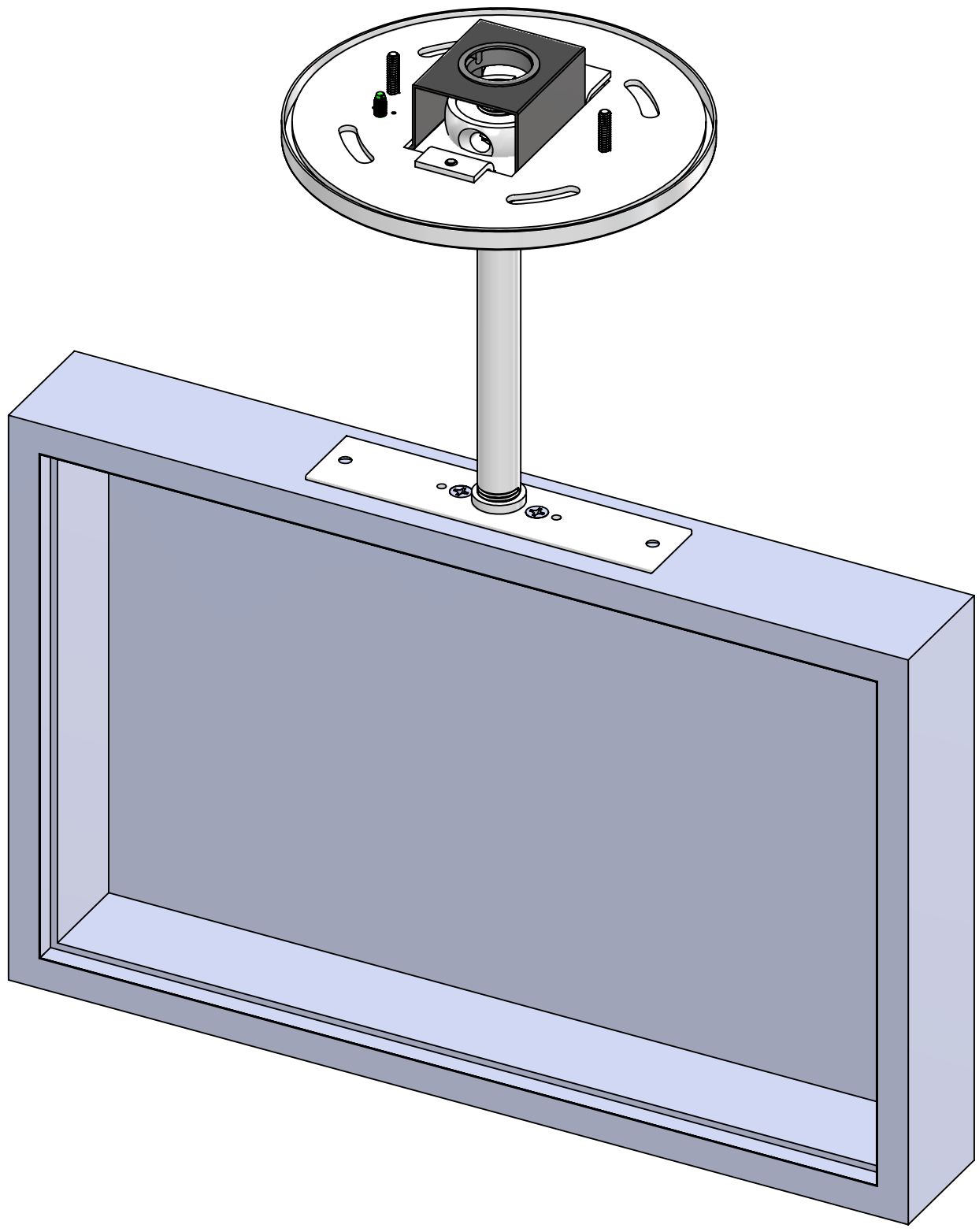
***50° SWIVEL**

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UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN BOTH INCHES & MILLIMETERS UNLESS OTHERWISE NOTED TOLERANCES: LINEAR: XX= .02" XXX= \pm .010" ANGULAR: \pm 1 Degree		FINISH:		TITLE: MP-SW1/4 EX RD	
DO NOT SCALE DRAWING		MATERIAL:		Part #	
DEBUR AND BREAK SHARP EDGES				REVISION	
DRAWN DATE: 9/26/16		Drawn By: MWR		SCALE: NTS	
				SHEET 1 OF 4	



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MILLIMETERS UNLESS OTHERWISE NOTED TOLERANCES:
LINEAR: XX= .02" XXX= \pm .010" ANGULAR: \pm 1 Degree

FINISH:
MATERIAL:

TITLE:
MP-SW1/4 EX RD Assembled

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DEBUR AND BREAK SHARP EDGES

Part #

SCALE: NTS

SHEET 2 OF 4

REVISION

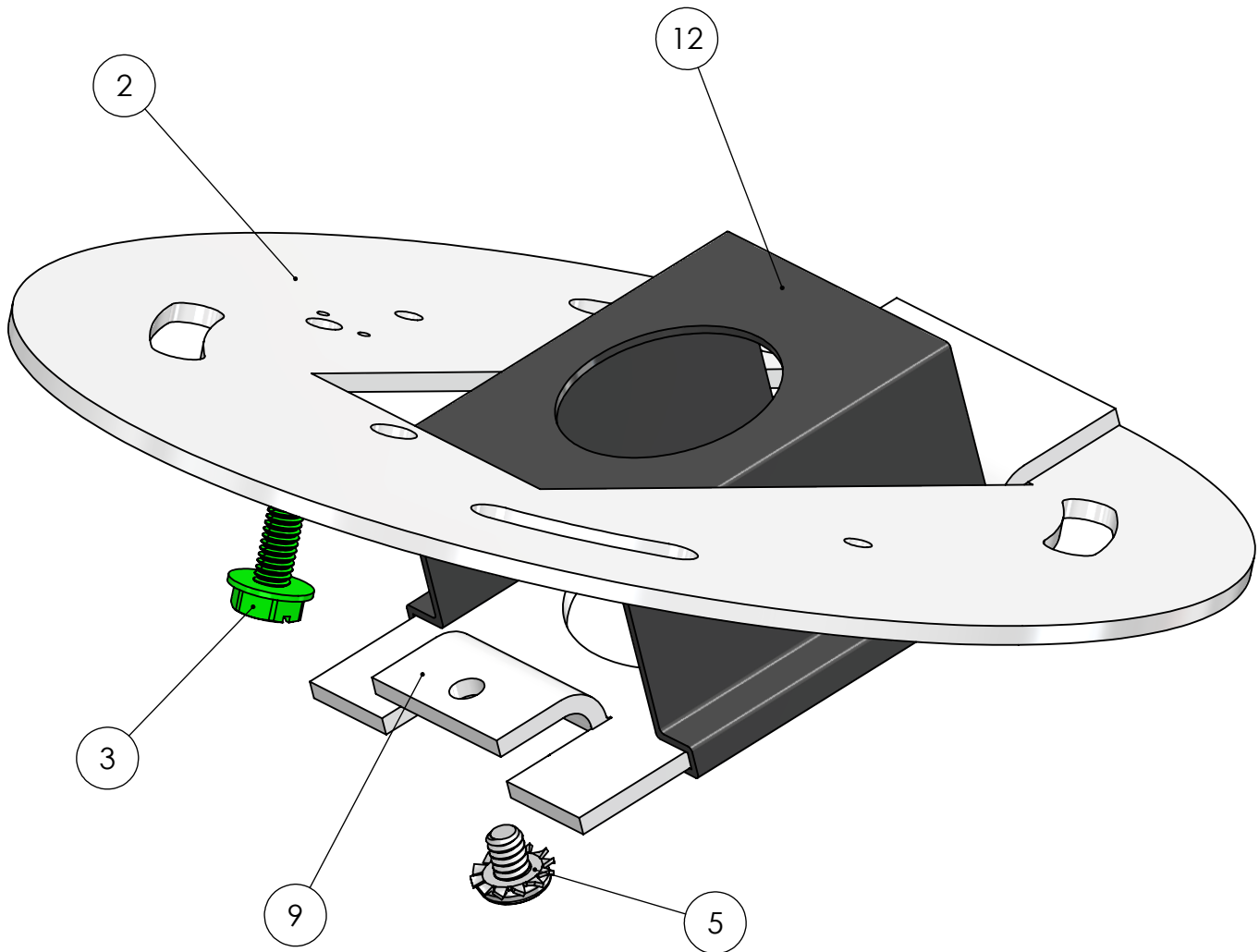
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LINEAR: XX= .02" XXX= $\pm .010"$ ANGULAR: ± 1 Degree

FINISH:

TITLE:

Monopoint Swivel Instruction

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MATERIAL:

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DEBUR AND BREAK SHARP EDGES

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SHEET 3 OF 4

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	#243B RM	5" Round	1
2	MP Crossbar Round	4.75" Round Crossbar .080" Material Thickness Zinc Plated Steel	1
3	#32	8/32 Green Ground Screw	1
4	MP Screws	6/32" x 3/4" Long Zinc Plated Flat Countersunk Head Machine Screw. Available with White, Black or Zinc Finished Heads	2
5	183	8/32" x 1/4" Philip Head Ext Sems Steel Zinc Screw	1
6	Exit Base	Exit Bracket Base 6/32" Slip & Tapped Holes. 2" x .875" Zinc Plated	1
7	Exit Bracket 1-4 IP	Exit Bracket with 1/4"IP tapped center hole & 6/32" tapped holes. 4.5" x .875" (Available in white, nickel and black)	1
8	Exit Bracket Screws	6/32" Screws	2
9	MP Plate HB	Monopoint Plate for Half Ball for MP Crossbar 2.82" L x 1.650" W x .075" Material Thickness Half Ball Opening for #35,#34 and #147 Tapped 8/32" Hole Zinc Plated Steel	1
10	MP Swivel Clip	Mono Point Swivel Retaining Clip for MP-Plate HB Spring Steel	1
11	#35	1/4" IP Tap Half Ball	1
12	#237	.875" Hole Bushing .945" W x .750" I.D. x .250" H .063" Max Panel Thickness	1

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FINISH:

TITLE:

Bill of Materials

DO NOT SCALE DRAWING

MATERIAL:

Part #

DEBUR AND BREAK SHARP EDGES

REVISION

DRAWN DATE: 9/26/16

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SHEET 4 OF 4